

GENERAL SEALANTS, INC.

GS# AT-199 Sealant

Technical Data Sheet

PRODUCT DESCRIPTION

GS# AT-199 Sealant is an economical vacuum bag sealant tape formulated from synthetic rubber and is generally extruded in a low profile. It has excellent adhesion to a variety of films and tooling surfaces, as well as good release/clean up from tooling post-cure, either hot or cool. GS# AT-199 is ideally suited for oven and autoclave cure cycles from room temperature to 250°F (121°C).

PRODUCT ADVANTAGES

- Good adhesion to die and bagging film before and during cure
- No special tools required
- Fast and easy to apply by hand
- Non-Hazardous, non-toxic
- Strips clean from tooling surface post cure
- Room temp. to 250°F (121°C) cure cycles

APPLICATION

Surface should be clean and dry for maximum bond. Apply the sealant by hand to the tooling surface pressing the sealant firmly into place. When ready to apply the film, remove the release liner from the sealant and apply the film to the sealant. It is recommended to use a roller to run the entire area of the sealant applying firm pressure to achieve the best seal.

Product is not considered hazardous to skin however wash hands before eating. DO NOT TAKE INTERNALLY.

TYPICAL PHYSICAL PROPERTIES



Chemical Base	Synthetic Rubber
Color	Black
Specific Gravity (ASTM D 792)	1.25
Total Solids	100%
Penetration (ASTM D 217) cone at 72°F / 150 grams	62-72 (6.2 to 7.2 mm)
Rolling Ball Tack (ASTM D 3121)	< 3.0 cm (11/16" Ball)
Elongation (ASTM D 1000)	> 1000%
Weight Loss (ASTM C 771)	< 3.0%
Odor	None
Adhesion	Good
Water Resistance	Excellent
Corrosion Resistance	Excellent
Service Temperature	Room temp. to 250°F (121°C)
Shelf Life (Storage At 72°F/22°C)	12 Months from DOM

NOTE: TECHNICAL INFORMATION AND DATA SHOULD BE CONSIDERED REPRESENTATIVE OR TYPICAL ONLY AND SHOULD NOT BE USED FOR SPECIFICATION PURPOSES.

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PACKAGING

GS# AT-199 Sealant is available in a wide range of extruded sizes supplied in roll form on a release liner. The standard size is .060" x 3/8" x 50' (40 Rolls/Case) but other custom sizes are available.

STORAGE AND HANDLING

Material should be stored at 72°F (22°C) in a dry area in its original sealed case and case must remain right side up.

For more information on GS# AT-199 Sealant, please email Sales@GeneralSealants.com or call (800)-762-1144 to speak with our Sales Department.

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