

# GENERAL SEALANTS, INC.

## GS# 95 Sealant

### Technical Data Sheet

#### PRODUCT DESCRIPTION

GS# 95 Sealant is a vacuum bag sealant tape formulated from a blend of synthetic rubbers, used primarily for debulking applications in the aerospace and composite industries.

Debulking is a method to reduce the air trapped during the lay-up process of the composite structure.

GS# 95 can be used on cure cycles from room temperature to 225°F (107°C).

#### PRODUCT ADVANTAGES

- Designed specifically for debulking layups
- Excellent adhesion to most films and tooling surfaces
- Good tooling clean-up post layup
- Fast and easy to apply by hand
- Non-Hazardous
- High cohesive strength
- Room temp. to 225°F (107°C) cure cycles

#### APPLICATION

Surface should be clean and dry for maximum bond. Apply the sealant by hand to the tooling surface pressing the sealant into place. When ready to apply the film, remove the release liner from the sealant and apply the film to the sealant. It is recommended to use a roller to run the entire area of the sealant applying firm pressure to achieve the best seal.

Product is not considered hazardous to skin however wash hands before eating. DO NOT TAKE INTERNALLY.

#### TYPICAL PHYSICAL PROPERTIES



<b>Chemical Base</b>	Synthetic Rubber
<b>Color</b>	Dark Grey
<b>Specific Gravity (ASTM D 792)</b>	1.50
<b>Total Solids</b>	100%
<b>Penetration (ASTM D 217) cone at 72°F / 150 grams</b>	48-58 (4.8 to 5.8 mm)
<b>Rolling Ball Tack (ASTM D 3121)</b>	< 3.0 cm (11/16" Ball)
<b>Elongation (ASTM D 1000)</b>	> 1000%
<b>Weight Loss (ASTM C 771)</b>	< 3.0%
<b>Odor</b>	None
<b>Adhesion</b>	Excellent
<b>Water Resistance</b>	Excellent
<b>Corrosion Resistance</b>	Excellent
<b>Service Temperature</b>	Room temp. to 225°F (107°C)
<b>Shelf Life (Storage At 72°F/22°C)</b>	12 Months from DOM

NOTE: TECHNICAL INFORMATION AND DATA SHOULD BE CONSIDERED REPRESENTATIVE OR TYPICAL ONLY AND SHOULD NOT BE USED FOR SPECIFICATION PURPOSES.

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#### PACKAGING

GS# 95 Sealant is available in a wide range of extruded sizes supplied in roll form on a release liner. The standard sizes are 1/8" x 1/2" x 25' (40 Rolls/Case) and 1/8" x 3/4" x 25' (28 Rolls/Case) but other custom sizes are available.

#### STORAGE AND HANDLING

Material should be stored at 72°F (22°C) in a dry area in its original sealed case and case must remain right side up.

For more information on GS# 95 Sealant, please email [Sales@GeneralSealants.com](mailto:Sales@GeneralSealants.com) or call (800)-762-1144 to speak with our Sales Department.

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